

FIBER OPTIC
LAZER CUT

FULLY AUTOMATIC PRECISION CUT

5 AXIS WATER JET CUTTING

2011

5754

2007

5005

CNC ROUTER MACHINING CENTER 2024

7050

6061

ALUREX 5083 CASTING PALTE

5083

7075

CUT TO LENGTH FROM COIL

1050

EXTRUSION PRODUCTS

6082

HIGH STOCK CAPACİTY, VARIETY AND FAST DELIVERY 6063









Founded in 2004 in Istanbul, **Seykoc Aluminium** has grown into one of Turkey's leading suppliers of high-performance aluminium alloys.

With over 30,000 m<sup>2</sup> of production space spread across our facilities in Çayırova, Şekerpınar and Ankara and regional hubs in Konya and Adana, we serve diverse industries with speed, precision, and reliability.

Our strength lies in our exceptional stock capacity, extensive alloy variety, and state-of-the-art processing capabilities, including CNC machining, fiber laser cutting, water-jet cutting, and automated length cutting from coil.

We are the proud producers of **Alurex 5083**, a patented casting plate renowned for its dimensional stability and machinability.

Seykoc guarantees 100% traceability for every process and every product.







|        |   | HE          | AT TREATMENT SYMBOLS   |  |  |
|--------|---|-------------|--|--|--|
| Temper | Explanation   | Temper      | Explanation  |  |  |
|        | As manufactured: This designation applies to  | T6          | Solution heat treated and artificially aged  |  |  |
| F      | products of forming processes where no special control is applied to the thermal conditions or cold forming hardening.  | T351        | Solution heat treated, stress relieved by controlled stretching (0,5-3% for permanent deformation sheet, 1,5-3%, for plates, 1-3% for rolled or cold finished rod, 1-5% for hand forging or ring forging   |  |  |
| 0      | Annealed: This designation applies to products annealed to obtain the lowest strength tempers. "O" may be followed by a digit other than zero (1).  |             | and for rolled ring) and no further straightening is carried out on naturally aged products after stretching.  |  |  |
| Н      | Hardened by Cold Forming: This designation applies to products which are subjected to cold working after annealing (or after hot forming) or to a combination of cold working and partial annealing or equalisation to provide the specified mechanical properties. At least two digits follow the letter H. The first digit indicates the type of heat treatment and the second digit indicates the degree of cold forming hardening. (In some cases a third digit is used to describe special process techniques. |             | Solution heat treated, stress relieved by controlled stretching (0,5-3% for permanent deformation sheet, 1,5-3%, for plates, 1-3% for rolled or cold finished rod and bar, 1-5% for hand forging or ring forging and rolled ring) and naturally aged. No further straightening is carried out on naturally aged products after stretching. |  |  |
|        |   |             | Solution heat treated, stress relieved by controlled stretching (0,5-3% for permanent deformation sheet, 1,5-3%, for plates, 1-3% for rolled or cold finished rod and bar, 1-5% for hand forging o   |  |  |
| H12    | Cold-forming hardened - 1/4 Hard  | T651        | ring forging and rolled ring) and artificially aged.   |  |  |
| H14    | Cold-forming hardened -1/2 Hard   |             | No further straightening is carried out on products after stretching.  |  |  |
| H16    | Cold-forming hardened -3/4 Hard   |             | Solution heat treated, stress relieved by controlled   |  |  |
| H18    | Cold-forming hardened - 4/4 Hard full hardened  |             | stretching (0,5-3% for permanent deformation sheet, 1,5-3%, for plates, 1-3% for rolled or cold  |  |  |
| H19    | Cold-forming hardened extra hard  | T7351       | finished rod and bar, 1-5 % for hand forging or ring forging and rolled ring) and artificially overaged  |  |  |
| H111   | Annealed and slightly cold-forming hardened (H less than 11) during operations such as stretching or straightening  |             | to obtain the best stress corrosion resistance. No further straightening is carried out on products after stretching.  |  |  |
| H112   | Slightly cold-forming hardening from a limited cold working (mechanical property limits determined) or from an elevated temperature treatment   | T7451       | Solution heat treated, stress relieved by controlled stretching (0,5-3% for permanent deformation sheet, 1,5-3%, for plates, 1-3% for rolled or cold finished rod and bar, 1-5% for hand forging   |  |  |
| H22    | Cold-forming hardened and partially annealed - 1/4 Hard   | 17431       | or ring forging and rolled ring) and afterwards<br>artificially overaged (between T73 and T76). No<br>further straightening is carried out on products   |  |  |
| H24    | Cold-forming hardened and partially annealed - $\ensuremath{\mathcal{V}}_2$ Hard  |             | after stretching.  |  |  |
| H26    | Cold-forming hardened and partially annealed -% Hard  |             |  |  |  |
| H28    | Cold-forming hardened - 4/4 Hard full hardened  |             |  |  |  |
| H32    | Cold-forming hardened and stabilized -1/4 hard  |             |  |  |  |
| H34    | Cold-forming hardened and stabilized -1/4 hard  | $M_{\rm M}$ |  |  |  |
| H36    | Cold-forming hardened and stabilized -¾ hard  |             |  |  |  |
| H38    | Cold-forming hardened and stabilized - 4/4 hard (fully hardened)  | IIII        |  |  |  |



# PRODUCTS / SHEETS & PLATES

# **1XXX Series**

|       | (S)<br>(S)<br>(S)<br>(S)<br>(S)<br>(S)<br>(S)<br>(S)<br>(S)<br>(S) |                         |                     |                      |                  |
|-------|--|-------------------------|---------------------|----------------------|------------------|
| Alloy | Temper   | Thickness<br>Range (mm) | Width<br>Range (mm) | Lenght<br>Range (mm) | Hardness<br>(HB) |
|       | HX2, HX4,<br>HX6   | 0.5 - 12.5              | 1,000-1,540         | 2,500-4,000          | 20               |
|       |  | 12.5 - 20.0             | 1,000-1,540         | 2,000-6,000          | 24               |
| 1050  |  | 20 - 40.0               | 1,000-1,540         | 2,000-8,000          | 29               |
| 1050  |  | 0,5 - 12.5              | 1,000-1,540         | 2,500-4,000          | 35               |
|       | HX8, HX9   | 12.5 - 20.0             | 1,000-1,540         | 2,000-6,000          | 39               |
|       |  | 20.0 - 40.0             | 1,000-1,540         | 2,000-8,000          | 45               |

## **2XXX Series**

|        | (5) (5) (5) (5) (6) (6) (6) (6) (6) (6) (6) (6) (6) (6 |                      |                  |                      |                  |
|--------|--|----------------------|------------------|----------------------|------------------|
| Alloy  | Temper   | Thickness Range (mm) | Width Range (mm) | Lenght<br>Range (mm) | Hardness<br>(HB) |
|        |  | 0.5 - 12.5           | 1,000-1,540      | 2,500-4,000          | 112              |
|        | T4, T451   | 12.5 - 40.0          | 1,000-1,540      | 2,000-6,000          | 112              |
|        |  | 40.0 - 100.0         | 1,000-1,540      | 2,000-8,000          | 111              |
|        |  | 0,5 - 12.5           | 1,000-1,540      | 2,500-4,000          | 135              |
| 2014   |  | 12.5 - 40.0          | 1,000-1,540      | 2,000-6,000          | 138              |
|        | T651   | 40.0 - 60.0          | 1,000-1,540      | 2,000-8,000          | 135              |
|        | 1001   | 60.0 - 80.0          | 1,000-1,540      | 2,000-8,000          | 131              |
|        |  | 80.0 - 100.0         | 1,000-1,540      | 2,000-8,000          | 126              |
|        |  | 100.0 - 120.0        | 1,000-1,540      | 2,000-7,000          | 123              |
|        |  | 0.5 - 12.5           | 1,000-1,540      | 2,000-4,000          | 111              |
|        |  | 12.5 - 40.0          | 1,000-1,540      | 2,000-6,000          | 110              |
| 2017 A | T4, T451   | 40.0 - 60.0          | 1,000-1,540      | 2,000-7,500          | 108              |
| 2017 A |  | 60.0 - 80.0          | 1,000-1,540      | 2,000-7,500          | 105              |
|        |  | 80.0 - 120.0         | 1,000-1,540      | 2,000-5,000          | 105              |
|        |  | 120-130              | 1,000-1,540      | 2,000-5,000          | 101              |
|        |  | 0.5 - 12.5           | 1,000-1,540      | 2,000-4,000          | 124              |
|        |  | 12.5 - 40.0          | 1,000-1,540      | 2,000-6,000          | 122              |
| 2024   | T3, T351   | 40.0 - 80.0          | 1,000-1,540      | 2,000-8,000          | 120              |
| 2024   | 13, 1331   | 80.0 - 100.0         | 1,000-1,300      | 2,000-7,500          | 115              |
|        |  | 100.0 - 120.0        | 1,000-1,300      | 2,000-6,000          | 110              |
|        |  | 120.0 - 130.0        | 1,000-1,300      | 2,000-5,000          | 104              |

## **5XXX Series**

|       | SSSS                |                         |                     |                      |                    |
|-------|---------------------|-------------------------|---------------------|----------------------|--------------------|
| Alloy | Temper              | Thickness<br>Range (mm) | Width<br>Range (mm) | Lenght<br>Range (mm) | Hardness<br>( HB ) |
|       | O, H111             | 2.0 - 20                | 1,000-3,000         | 2,500-4,000          | 75                 |
|       | O, H111             | 20.0 - 50.0             | 1,000-3,000         | 2,500-4,000          | 75                 |
|       | H321                | 12.5 - 50.0             | 1,000-3,000         | 2,000-6,000          | 89                 |
| 5000  | 0.11444             | 50.0 - 80.0             | 1,000-3,000         | 2,000-8,000          | 73                 |
| 5083  | O, H111,<br>H321    | 80.0 - 120.0            | 1,000-3,000         | 2,500-7,000          | 70                 |
|       |                     | 120.0 - 300.0           | 1,000-3,000         | 2,000-4,000          | 69                 |
|       | F                   | 12.0 - 50.0             | 1,000-3,000         | 2,000-6,000          | -                  |
|       | Г                   | 50.0 - 152.0            | 1,000-3,000         | 2,000-4,000          | -                  |
| 5186  | O, H111             | 4.0 - 12.5              | 1,000-3,300         | 2,000-12,000         | 65                 |
| 5182  | O, H111             | 4.0 - 12.5              | 1,000-3,300         | 2,000-12,000         | 65                 |
|       |                     | 0.5 - 10.0              | 1,000-3,000         | 2,000-4,000          | 52                 |
|       | 0 11444             | 10.0 - 12.5             | 1,000-3,000         | 2,000-6,000          | 52                 |
| 5754  | O, H111<br>H22, HX4 | 12.5 - 50.0             | 1,000-3,000         | 2,000-8,000          | 52                 |
|       | ,                   | 50.0 - 80.0             | 1,000-3,000         | 2,000-7,000          | 52                 |
|       |                     | 80.0 - 152.0            | 1,000-3,000         | 2,000-4,000          | 52                 |

# **6XXX Series**

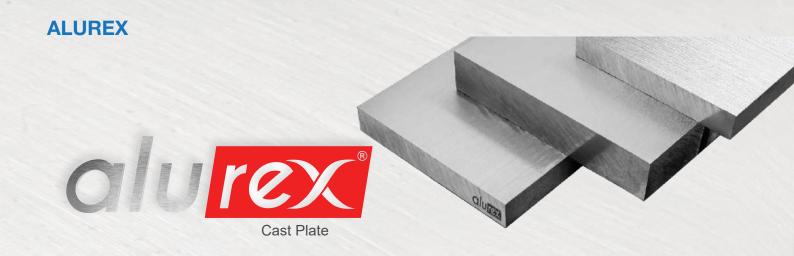
|       | <u> </u>         |                         |                     |                      |                    |
|-------|------------------|-------------------------|---------------------|----------------------|--------------------|
| Alloy | Temper           | Thickness<br>Range (mm) | Width<br>Range (mm) | Lenght<br>Range (mm) | Hardness<br>( HB ) |
|       | T6, T651         | 1.0 - 10.0              | 1,000-2,000         | 2,500-4,000          | 88                 |
|       |                  | 10.0 - 12.5             | 1,000-2,000         | 2,000-6,000          | 88                 |
| 6061  | T651             | 12.5 - 40.0             | 1,000-2,000         | 2,000-6,000          | 88                 |
| 0001  |                  | 40.0 - 80.0             | 1,000-2,000         | 2,500-8,000          | 88                 |
|       | T6, T651         | 80.0 - 100.0            | 1,000-2,000         | 2,000-7,500          | 88                 |
|       | 16, 1651         | 100.0 - 250.0           | 1,000-2,000         | 2,000-5,000          | 84                 |
|       | To Total         | 1.0 - 6.0               | 1,000-1,540         | 2,000-4,000          | 94                 |
|       | T6, T651<br>T651 | 6.0 - 12.5              | 1,000-1,540         | 2,000-6,000          | 91                 |
| 6082  |                  | 12.5 - 60.0             | 1,000-1,540         | 2,000-6,000          | 89                 |
|       |                  | 60.0 - 100.0            | 1,000-1,540         | 2,000-7,500          | 89                 |
|       | T6, T651         | 100.0 - 150.0           | 1,000-1,540         | 2,000-5,000          | 84                 |
|       |                  | 150.0 - 250.0           | 1,000-1,540         | 2,000-5,000          | 83                 |

# PRODUCTS / SHEETS & PLATES

## **7XXX Series**

|       | 55555    | 1                       |                     |                      |                  |
|-------|----------|-------------------------|---------------------|----------------------|------------------|
| Alloy | Temper   | Thickness<br>Range (mm) | Width<br>Range (mm) | Lenght<br>Range (mm) | Hardness<br>(HB) |
| 7050  | T7451    | 20.0- 100.0             | 1,000-1,300         | 2,000-4,000          | -                |
|       |          | 2.0 - 12.5              | 1,000-2,000         | 2,000-4,000          | 163              |
|       |          | 12.5 - 25.0             | 1,000-2,000         | 2,000-8,000          | 161              |
|       |          | 25.0 - 50.0             | 1,000-2,000         | 2,500-8,000          | 158              |
|       | T6, T651 | 50.0 - 60.0             | 1,000-2,000         | 2,500-8,000          | 155              |
|       |          | 60.0 - 80.0             | 1,000-2,000         | 2,000-7,000          | 147              |
|       |          | 80.0 - 90.0             | 1,000-2,000         | 2,000-6,000          | 144              |
| 7075  |          | 90 - 100.0              | 1,000-2,000         | 2,000-5,000          | 135              |
| 7075  |          | 6.0 - 12.5              | 1,000-2,000         | 2,000-4,000          | 140              |
|       |          | 12.5 - 25.0             | 1,000-2,000         | 2,000-8,000          | 140              |
|       | T7051    | 25.0 - 50.0             | 1,000-2,000         | 2,000-8,000          | 140              |
|       | T7351    | 50.0 - 60.0             | 1,000-2,000         | 2,000-8,000          | 133              |
|       |          | 60.0 - 80.0             | 1,000-2,000         | 2,000-7,000          | 129              |
|       |          | 80.0 - 100.0            | 1,000-2,000         | 2,000-5,000          | 126              |
|       | T7651    | 6.0 - 12.5              | 1,000-2,000         | 2,000-4,000          | 146              |





- Alurex is a brand of cast slabs with exceptional machining properties, relieved internal stress, 100% Ultasonic crack control tested, basically in accordance with EN AW-5083 requirements.
- Alurex is a product designed to meet the needs of a wide range of sectors, eliminating the risk of distortion after processing, and for these characteristics is particularly preferred in mold making. (thermoforming, polystyrene, plastic blow molding, etc.)

| Typical Physical Characteristics |                          |  |  |  |
|----------------------------------|--------------------------|--|--|--|
| Density (g/m³)                   | 2.66                     |  |  |  |
| Modulus of Elasticity            | 70000 N/m²               |  |  |  |
| Thermal Conductivity             | 110-125 W/m*K            |  |  |  |
| Coefficient of Thermal Expansion | 24.2 10-6 K              |  |  |  |
| Specific Heat Capacity           | 900 J/kg                 |  |  |  |
| Electrical Conductivity          | -15-18 m/mm <sup>2</sup> |  |  |  |
| Electrical Conductivity          | 10-15 um                 |  |  |  |

High Physical Resistance



#### MARINE GRADES

Aluminium superstructures are widely used in marine vessels—particularly in boats and yachts—due to their low weight, high corrosion resistance, and excellent strength-to-weight ratio. By reducing overall weight and lowering the center of gravity, aluminium enhances vessel stability and fuel efficiency.

Marine-grade aluminium alloys are used in hulls, decks, and masts, especially in small crafts and performance yachts. These alloys are classified and certified according to international marine standards, ensuring safety and long-term durability at sea.

Compared to steel, aluminium is about one-third as dense while maintaining comparable yield strength. This results in marine structures that are lighter, more efficient, and easier to fabricate, without compromising performance.

















# Triplate® TRICLAD®

Strip Widh : Variable

Strip Length : Maximum 3800 mm Standard Strip Thickness: 24 mm or 34 mm





Profiles: Square Profile - Angle Profile - Pipes - Special Profiles - Dutch Profile

Fittings: Elbows - Flange



# **PLATES**

| Alloy          | Temper         | Thickness     | Dimensions    |
|----------------|----------------|---------------|---------------|
| 5754 (AIMg3)   | H111-H22       | 3 mm - 8 mm   | 2000 x 6000mm |
| 5083 (Almg4.5) | H111-H116-H321 | 10 mm - 40 mm | 2000 x 8000mm |

# TREAD PLATES

| Alloy | Temper | Thickness           | Dimensions    |
|-------|--------|---------------------|---------------|
| 1050  | H18    | 2 mm - 6 mm         | 2000 x 6000mm |
| 5754  | H114   | 2 111111 - 0 111111 | 2000 x 8000mm |

# **BARS**

| Alloy       | Temper    | Diameter            | Length    |
|-------------|-----------|---------------------|-----------|
| 5754 - 5083 | H112      | 10 mm - 508 mm      | 3000mm    |
| 6082 - 6063 | T6 / T651 | 10 11111 000 111111 | 555511111 |





Around 70% of modern aircraft are built usin aluminium valued for its lightweight durability. The lightness and strength of aluminium alloys have made a significant contribution to the development of aircraft and the aviation industry.

Following aluminium-copper alloys, aluminium-lithium alloys are set to become the most important material for aircraft in the future. Aircraft made from aluminium-lithium alloys can be 15% lighter.

AS 9120B

## **AMS-QQ-A Standards**

| <b>M</b> aterial                          | Chemical<br>Composition | Mechanical<br>Properties | Tolerance and Geometry |
|---|-------------------------|--------------------------|------------------------|
| Rods, squares, rectangulars (2024 Series) | AMS-QQ-A-200/3          | AMS-QQ-A-200/3           | AMS-QQ-A-200/3         |
| Rods, squares, rectangulars (6061 Series) | AMS-QQ-A-200/8          | AMS-QQ-A-200/8           | AMS-QQ-A-200/8         |
| Rods, squares, rectangulars (7075 Series) | AMS-QQ-A-200/11         | AMS-QQ-A-200/11          | AMS-QQ-A-200/11        |
| Plates (2024 Series)                      | AMS-QQ-A-250/4A         | AMS-QQ-A-250/4A          | AMS-QQ-A-250/4A        |
| Plates (5083 Series)                      | AMS-QQ-A-250/6          | AMS-QQ-A-250/6           | AMS-QQ-A-250/6         |
| Plates (6061 Series)                      | AMS-QQ-A-250/11         | AMS-QQ-A-250/11          | AMS-QQ-A-250/11        |
| Plates (7075 Series)                      | AMS-QQ-A-250/12         | AMS-QQ-A-250/12          | AMS-QQ-A-250/12        |

### **SHEETS**

| Alloy              | Temper                | Thickness       | Dimensions                       |
|--------------------|-----------------------|-----------------|----------------------------------|
| 2024 (AlCu4Mg)     | T3 - T351             |                 |                                  |
| 6061 (AlMg1SiCu)   | T6 - T651             |                 | 1000 v 2000 mm                   |
| 6082 (AlSi1MgMn)   | T6 - T651             | 0.5 mm - 300 mm | 1000 x 2000 mm<br>2000 x 6000 mm |
| 7050 (AlZn6CuMgZr) | T7351 - T7451 - T7651 |                 | 2000 X 0000 11111                |
| 7075 (AlZn5,5MgCu) | T6 - T651             |                 |                                  |

#### **RODS**

| Alloy              | Temper             | Diameter       | Length  |
|--------------------|--------------------|----------------|---------|
| 2024 (AlCu4Mg)     | F - T6             |                |         |
| 2024 (AlCu4Mg)     | T3 - T3510 - T3511 |                |         |
| 6061 (AlMg1SiCu)   | T6 - T6510 - T6511 | 10 mm - 508 mm | 3000 mm |
| 6082 (AlSi1MgMn)   | T6 - T6510 - T6511 |                |         |
| 7075 (AlZn5.5MgCu) | T6 - T6510 - T6511 |                |         |

Aluminium's light weight, sleek appearance, and high conductivity make it an ideal choice for industrial tankers and silos. Seykoç supplies plates and structural components engineered for strength, durability, and excellent weldability.

# Why Choose Seykoc?

- Over 20 years of industry expertise
- Fast delivery from extensive on-hand inventory
- In-house processing and precision machining
- Certified alloys for critical applications
- Exporting to 40+ countries worldwide

| Alloy                | Temper      | Thickness      | Dimensions   |
|----------------------|-------------|----------------|--|
| 5083 / AlMg4,5Mn     | H111 - H321 | 0.5 mm - 30 mm | 1000 x 2000 mm<br>2000 x 6000 mm<br>2500 x 8000 mm |
| 5454 / AlMg2,7Mn     | H111 - H321 |                |  |
| 5754 / AlMg3         | H111 - H22  |                |  |
| 5182 / Al Mg4,5Mn0,4 | H111        |                |  |







Perfect Welding Ability





# **Factory and Headquarters**

Address: Akse Mah. 536. Sok Seykoc Apt. No:7

Cayirova/KOCAELI, TURKEY Tel: +90 262 743 88 88 Fax: +90 262 743 11 11 Mail: seykoc@seykoc.com.tr

Export Inquiries: export@seykoc.com.tr

# **Ankara Factory & Anatolian Regional Office**

Address: ASO 1. OSB, Oguz Cad. No:48 Sincan/ANKARA, TURKEY Tel: +90 312 386 08 51 Fax: +90 312 386 08 54



Website: www.seykoc.com.tr Instagram: @seykocaluminyum